A.W.F. WOODFILL

AWF Woodfill is a high performance timber repair system specifically developed for rebuilding and repairing all types of wood.

AWF Woodfill offers outstanding adhesion to any wood surface combined with excellent structural strength and having a versatile mixing ratio.

AWF Woodfill can be drilled, sawn, planed or sanded and therefore is ideal for applications involving soft or hard wood structures.



The wood surface must be clean, firm and free from contamination. All loose or rotten material must be removed. Flaking paint or lacquer should be scraped clear and sound paintwork thoroughly sanded to provide an effective key.



AWF Woodfill is a two component material comprising of base and activator components which must be mixed together prior to use.

AWF Woodfill should only be mixed and used in small quantities. The base and activator components will react together to produce a cured material in virtually any mixing ratio to provide a fluid or paste grade mix. To produce a paste consistency for repair work, approximately three parts liquid component to two parts powder by weight will provide optimum results.

Volume Solids: 100% V.O.C.: Nil



Drying, Curing times @ 20°C.

Usable life: 6 minutes Hard for sanding: 20 minutes Full hardness: 40 minutes



The mixed product must be used within 6 minutes of mixing at 20°C (68°F).

APPLICATION DETAILS.

Once mixed the AWF Woodfill should be applied to the prepared area using a spatula or palette knife. The mixed material should be spread firmly over the entire area, taking care to avoid air entrapment as this can lead to air holes in the final repair. The final application should be left slightly proud or the surrounding surface. By carefully finishing the repair to the approximate size and shape at this stage, subsequent standing time will be greatly reduced. On certain repairs there may be adjacent areas where AWF Woodfill is not required to bond. These areas should be treated with AWF Release Agent. All equipment must be cleaned IMMEDIATELY after use with AWF All Purpose Cleaner.

Appearance:

<u>Base</u>: Ochre coloured powder Activator: Pale yellow liquid



Volume capacity: 710 (43 cu ins) per kilo



N/A



Use within 2 years of purchase. Store in original sealed containers at temperatures between 5°C (40°F) and 30°C (86°F)



As long as normal good practice is observed, AWF Woodfill can be safely used. Protective gloves should be worn during use. A fully detailed Material Safety Data Sheet is available on request

If you have any questions or queries regarding this data sheet or the application of this product, please contact us <u>before</u> you use the product.